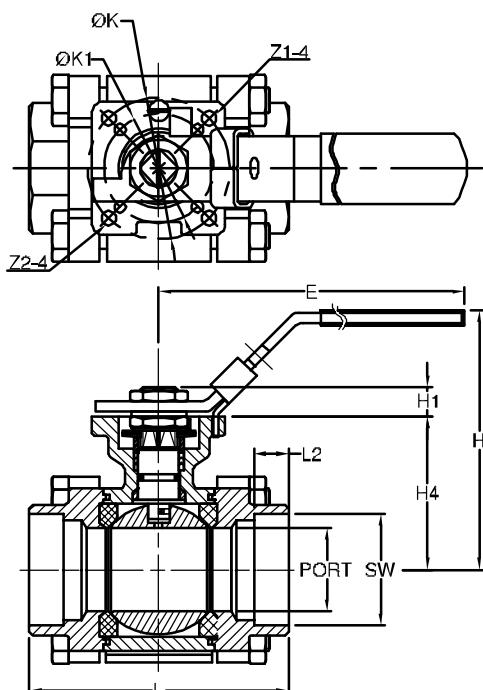


**Fig no. V-355AS Reduce Bore**  
**1/2" ~ 4" DN15- DN 100**



#### MATERIAL LIST

NO.	PART NAME	MATERIAL
1	BODY	1.4408/EN1503-1
4	BALL	ASTM A351 Gr.CF8M
5	STEM	SS316
9	END CAP	1.4408/EN1503-1
11	BODY SEAL	RTFE.
12	SEAT	RTFE.
13	THRUST WASHER	RTFE.
14	STEM PACKING	RTFE.
15	GLAND BUSH	SS304
19	HANDLE	SS304
21	HANDLE COVER	PLASTIC
22	STEM NUT	SS304
23	HANDLE WASHER	SS304
24	HANDLE NUT	SS304
29	BELLEVILLE WASHER	SUS304 CSP
30	TAB WASHER	SS304
31	STEM O-RING	VITON
32	PACKING FOLLOWER	PTFE.+25%GF
33	STOP PIN	SS304
35	BODY BOLT	SS304
37	BOLT NUT	SS304



#### Features :

Investment Casting Component  
 Blow out proof stem, ISO 5211 Direct mounting type  
 In-line Maintenance  
 For Chemical, Industrial Application  
 Carbon Steel or Super Alloy upon request

#### Standard Compliance :

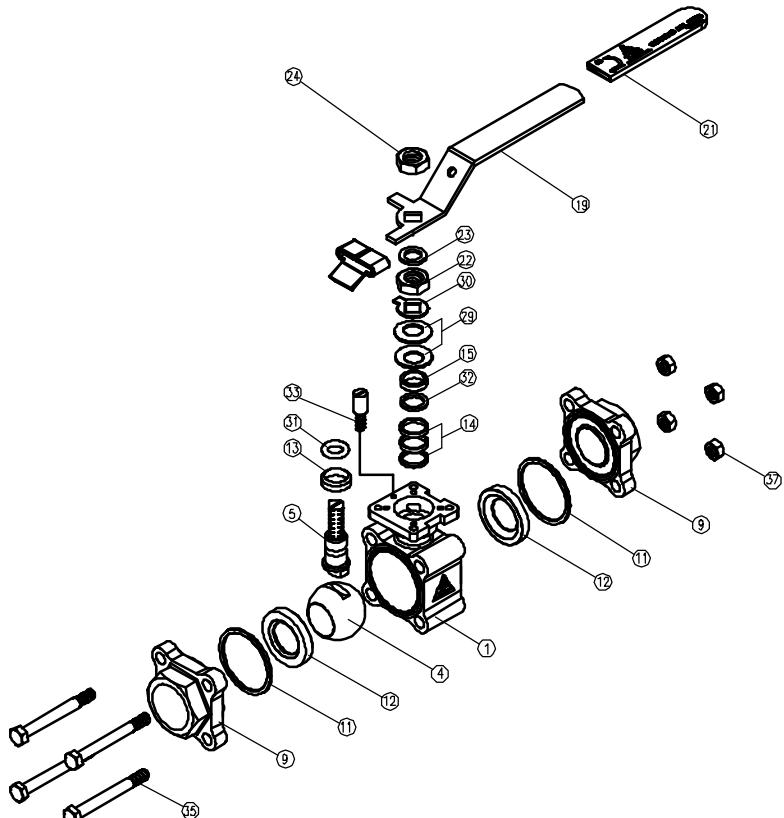
Body wall thickness : EN 12516-1/2/3  
 Socket Weld : B16.11  
 Face to Face : MD's standard  
 Body material : EN1503-1  
 Pressure testing : EN 12266

#### Specification :

End connection : Socket weld end  
 Working Pressure : 140 bar ( CWP ) for DN15 - 32  
 100 bar ( CWP ) for DN 40 - 65  
 63 bar ( CWP ) for DN65 - 100  
 Temperature : -20 to 180°C

#### Option :

API 607 Fire safe design



#### DIMENSION

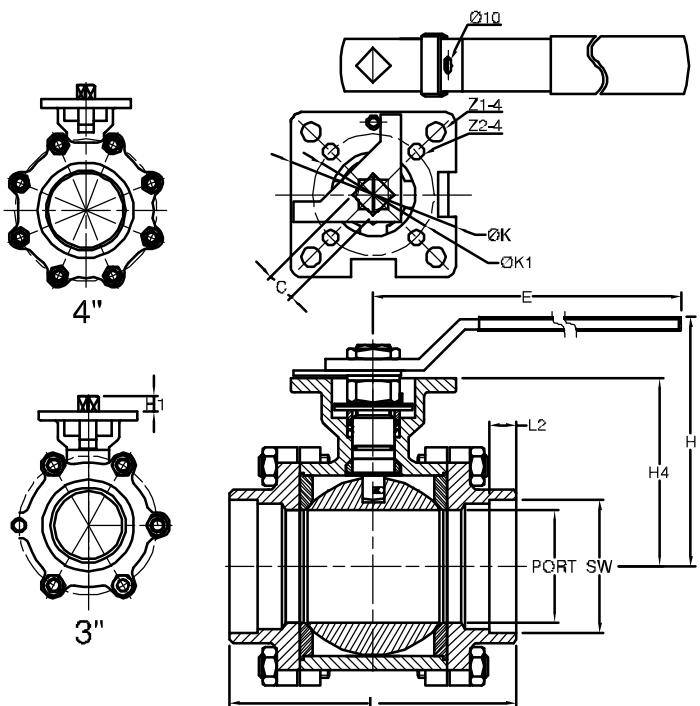
SIZE	PORT	L	L2	E	H	H1	H4	C	ØK	ØK1	Z1-4	Z2-4	SW	unit:mm
DN15 1/2"	12.5	56.1	10.0	112.0	72.9	8.5	37.0	9.0	50.0	36.0	7.0	6.0	21.8	
DN20 3/4"	15.0	68.0	13.0	112.0	72.9	8.5	37.0	9.0	50.0	36.0	7.0	6.0	27.4	
DN25 1"	20.0	76.1	13.0	112.0	81.8	8.5	45.0	9.0	50.0	36.0	7.0	6.0	34.1	
DN32 1-1/4"	25.0	84.6	13.0	136.0	90.5	11.4	53.5	9.0	50.0	36.0	7.0	6.0	42.7	
DN40 1-1/2"	32.0	98.1	13.0	185.0	98.0	11.4	59.0	9.0	50.0	36.0	7.0	6.0	49.0	
DN50 2"	38.0	111.2	16.0	197.9	114.7	14.0	74.8	14.0	70.0	50.0	9.0	7.0	61.0	
DN65 2-1/2"	50.0	126.7	16.0	197.9	124.0	13.7	83.5	14.0	70.0	50.0	9.0	7.0	77.0	

**Fig no. V-355AS Reduce Bore**  
**1/2" ~ 4" DN15- DN 100**



**MATERIAL LIST**

NO.	PART NAME	MATERIAL
1	BODY	1.4408/EN1503-1
4	BALL	ASTM A351 Gr.CF8M
5	STEM	SS316
9	END CAP	1.4408/EN1503-1
12	SEAT	RTFE.
13	THRUST WASHER	RTFE.
14	STEM PACKING	RTFE.
15	GLAND BUSH	SS304
19	HANDLE	SS304
21	HANDLE COVER	PLASTIC
22	STEM NUT	SS304
23	HANDLE WASHER	SS304
24	HANDLE NUT	SS304
28	STOP PLATE	SS304
29	BELLEVILLE WASHER	SUS304 CSP
30	TAB WASHER	SS304
31	STEM O-RING	VITON
32	PACKING FOLLOWER	PTFE.+25%GF
33	STOP PIN	SS304
35	BODY BOLT	SS304
37	BOLT NUT	SS304



**Features :**

Investment Casting Component  
 Blow out proof stem, ISO 5211 Direct mounting type  
 In-line Maintenance  
 For Chemical, Industrial Application  
 Carbon Steel or Super Alloy upon request

**Standard Compliance :**

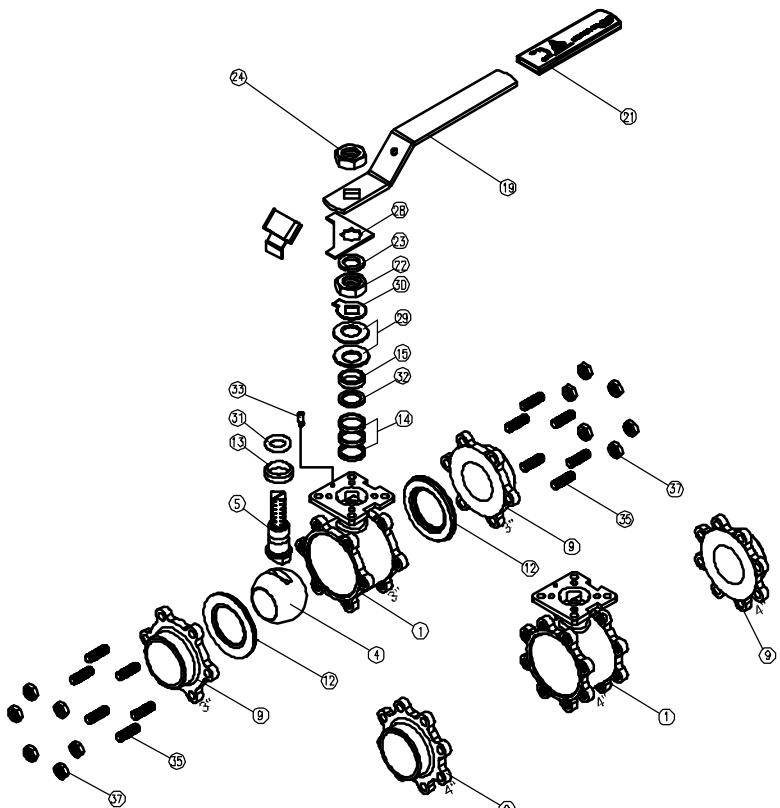
Body wall thickness : EN 12516-1/2/3  
 Socket Weld : B16.11  
 Face to Face : MD's standard  
 Body material : EN1503-1  
 Pressure testing : EN 12266

**Specification :**

End connection : Socket weld end  
 Working Pressure : 140 bar ( CWP ) for DN15 - 32  
 100 bar ( CWP ) for DN40 - 65  
 63 bar ( CWP ) for DN80 - 100  
 Temperature : -20 to 180°C

**Option :**

API 607 Fire safe design



**DIMENSION**

SIZE	PORT	L	L2	E	H	H1	H4	C	ØK	ØK1	Z1-4	Z2-4	SW
DN30	3"	65.0	165.0	16.0	267.0	155.0	18.0	109.3	17.0	102.0	70.0	11.0	9.0 90.2
DN100	4"	80.0	208.0	20.0	267.0	208.5	18.0	118.3	17.0	102.0	70.0	11.0	9.0 115.5